

Never compromise on quality!

# ECT CACE CE

# LMH25

## Low Modulus Hybrid Construction Sealant And Adhesive

#### **Technical Data Sheet**

#### **BLUEPRINT RANGE OF HYBRID SEALANTS & ADHESIVES**

**Description:** 

A one part, high quality, low modulus, sealing material based on advanced hybrid polymer technology.

#### **Benefits:**

- Solvent-free & low odour.
- Easy to tool and finish.
- Can be overpainted with waterbased paints.
- UV resistant.
- Quick curing.
- Contains no isocyanates, solvents, silicone and phthalates.
- Excellent adhesion to most surfaces (even moist surfaces).
- For sealing and bonding interior and exterior applications.
- Very low emissions, EC1+ certified.

A tough, flexible hybrid sealant ideal for installing internal and external window and door frames. Can also be used for sealing expansion and connection joints between most common substrates, without the use of a primer.

Provides long term weather resistant joints around fenestration and wall transitions. Suitable for use on most common building surfaces such as aluminium, uPVC, glass, glazed ceramics or (lacquered) wood, even without a primer. Sealant may also be applied to lightly moist (not saturated) surfaces. Suitable for indoor and outdoor use.

#### Preparation

Ensure all surfaces are clean and free from grease, oil or any other contaminants that may hinder adhesion. Surfaces may be moist but not overly saturated with water.

#### **Application**

Carefully cut the top of the cartridge taking care not to damage the threaded area. Screw on the nozzle supplied and cut at an angle



approximately 45°. Apply, using a standard cauking gun, in a continuous bead along the aperture and leave to fully cure. Smooth the joint by tooling with a soapy solution or using a SEALANT

APPLICATOR TOOL. Remove any excess material and clean tools immediately. On non-porous surfaces use WHITE SPIRIT (as it will remain in the substrate and can



affect over painting) for porous surfaces clean using MULTI-WIPES. Replace plastic cap after use.

#### Limitations

The product should not be allowed to exceed temperatures of

+30°C prior to use. At higher temperatures, the viscosity of the product reduces and becomes more difficult to tool and handle. Cannot be applied to saturated surfaces. For use on bitumen-based substrates or natural stone, a suitable primer must be used. Prestressed PMMA and Polycarbonate (PC) could result in stress cracking of the plastics. For these substrates, we recommend conducting preliminary tests. Not recommended as a glazing sealant for bedding in glass, for this application we would recommend our LN7 silicone. Not suitable for bonding aquariums. Do not use on surfaces that bleed oils or plasticisers or use with natural stone applications. Sealant may discolour under extreme conditions and long exposure to UV light. Can be over-painted with water-based paints, always test compatibility before use.

#### Coverage

Depending upon substrate condition and porosity the approximate coverage rates will be approximately  $1m^2$  per cartridge.

#### Colour

Available in white, brick red, dark anthracite, rosewood, buff, anthracite and mid grey.

#### Size

EU3 and EU4 plastic cartridges.

#### **Shelf Life**

12 months from date of manufacture, when stored in original, unopened cartridges.

#### **Storage Conditions**

Store in original, unopened cartridge, in a cool, dry place at a temperature between +5°C and +30°C. Stored or used outside of these limits can affect tooling and skin time of the sealant.

#### **Health & Safety**

Please refer to separate material safety data sheet for full handling, use and storage instructions. Keep out of reach of children. It is the users responsibility to determine suitability for use. If in doubt contact our Technical Department for advice.

Note: this information is for general guidance only, since site conditions and labour are beyond our control. It is recommended that users make their own tests to determine suitability.



25LM CC

Specification Summary	
Density	1.40+0.02 g/cm <sup>3</sup>
Shore A Hardness	25+/-5
Skinning Time (at 23°C and 50% RH)	Min 22 minutes +/-5
Curing after 24 hours (73.4oF / 50%RH)	ca.2mm
Movement Capability	25%
Modulus 100% (DIN EN ISO 527-2)	0.4 N/mm <sup>2</sup>
Elongation At Break (DIN EN ISO 527-2)	500%
Tensile Strength (DIN EN ISO 527-2)	0.95 N/mm²
Volume Shrinkage (DIN EN ISO 10563)	>70%
Elastic Recovery (DIN EN ISO 7389-B)	<5%
Long Term Temperature Resistance	-40°C to +90°C
Application Temperature	+0°C to +30°C
UFI	6X90-10RJ-D00K-T7VA

1023	UKCA			
19	1023 22			
<b>BOND IT</b> G16 River Bank Way, Elland. HX5 9DN. UK				
<b>EN15651-1:2012</b> F - EXT - INT 25LM CC				
Facade sealant for interior and exterior use				
Reaction to fire	E			
Release of chemicals	Evaluated			
Stability under load	<u>≤</u> 3mm			
Loss of volume	<u>≤</u> 5%			
Tensile properties aft water immersion	<b>er</b> Pass			
Durability	Pass			

#### **Product / Order Details:**

Code	Colour	Size	Barcode
BDLMHWH	White	EU3	5056437401601
BDLMHWH4	White	EU4	5056437401618
BDLMHBD4	Brick Red	EU4	5056437401830
BDLMHWH4	Dark Anthracite	EU4	5056437401847
BDLMRW4	Rosewood	EU4	5056437401823
BDLMHBU4	Buff	EU4	5056437401854
BDLMHAN4	Anthracite	EU4	5056437401861
BDLMHMG4	Mid Grey	EU4	5056437401878









BOND IT Head Office: Unit G16 River Bank Way, Lowfields Business Park, Elland, West Yorkshire HX5 9DN. Telephone: +44 (0)1422 315300 Fax +44 (0)1422 315310 Email: salesuk@bonditgroup.com Website: www.bonditgroup.com

### bond it

Rev: V2 03/08/22 Supercedes: V1 02/12/21